











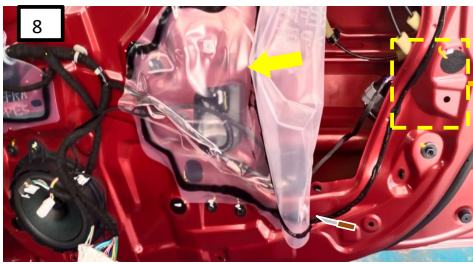
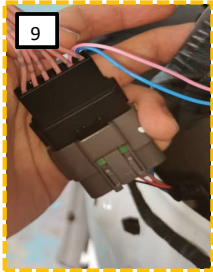
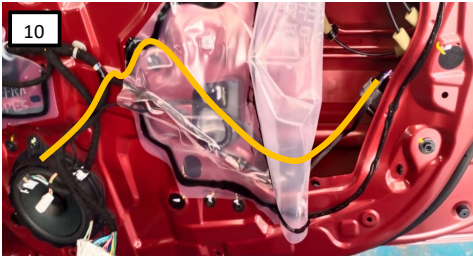

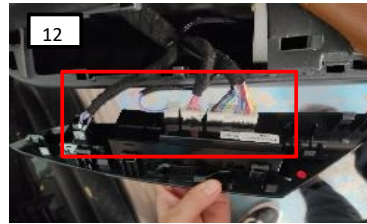
OPERATION NAME Nissan Almera Turbo L02D Window Switch Installation	SAFETY FIRST (EQUIPMENT & INSTRUCTION) - Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector	VITAL PORTION	DATE	21/06/2021		
			PREPARED BY	KW Tan		
			MGR OK	WY NG		
			GK OK			

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW	
1	Open the mask cover as shown.					
2	Remove a M10 bolt as shown.					
3	Remove the switch panel as shown.					
4	Disengage all the connector.					
5	Remove the original window switch from the switch panel Note: 4 Locking points.					
6	Install the supply window switch to the switch panel.					
7	Remove a clip as shown					
8	Remove the door panel start from bottom as shown.					

DOCUMENT NO.:	TOOLS USED	MATERIALS USED	PARTS USED	SHEET NO.
REVISION NO:	Flexible socket wrench M10			1
ISSUE DATE:	Removing tools			2



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NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
8	Cut the black butyl sealant and open the transparent protection film as shown.		Do not tear or pull out the sealant Cut at the middle of the sealant	To prevent the sealant stretched and cause dirty To avoid damage to the protective film.	
9	Disengage the connector as shown. Then connect to supplied T-JOINT wire harness				
10	Route the supplied wire harness as shown.		Ensure the route is not block by the window glass.	The wire harness might chop off	
11	Close the transparent protection film and stick back the sealant				
12	Connect all the connector to the window switch.				
<p>Reinstall all the parts in the reverse order of removal. After reassembly has been completed, make sure each part function correctly.</p>					

DOCUMENT NO.:	TOOLS USED	MATERIALS USED	PARTS USED	SHEET NO.
REVISION NO:	Flexible socket wrench M10			2
ISSUE DATE:	Blade			2