

## STANDARD OPERATION SHEET (PROCEDURE TYPE)

## ED/ FRM/ 07 Rev 00

OPE	RATION NAME		SAFETY FIRST (EQUIPMENT & INSTRUCTION)		VITAL PORTION	
Nissan Almera Turbo L02D Window Switch Installation			Make sure disconnect Negative(-) Terminal and the     Make sure hand hold connector when unplugging     Ensure 'click' sound when plug in connector	en wait at least 3 minutes		DATE         21/06/2021           PREPARED BY         KW Tan           MGR OK         WY NG           GK OK         WY NG
NO.	MAIN STEP	TIME	KEY POINT	RE	ASON	DRAWINGS/PHOTO/PROCEES FLOW
	Open the mask cover as shown.					
	Remove a M10 bolt as shown.					3
	Remove the switch panel as shown.					
	Disengage all the connector.					5
	Remove the original window switch from the switch panel Note: 4 Locking points.					
6	Install the supply window switch to the switch panel.					7
	Remove a clip as shown					
8	Remove the door panel start from bottom as shown.					
REVIS	DOCUMENT NO.: REVISION NO: ISSUE DATE:  TOOLS Flexible s Removing		socket wrench M10	PARTS USED		SHEET NO. 1 2



## TC AUTO TOOLING SDN. BHD

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NO.	MAIN STEP	TIME	VEV	POINT	l pc	ASON	GK OK DRAWINGS/PHOTO/PROCEES FLOW
8	Cut the black butyl sealant and open the	IIIVIE	Do not tear or pull o		To prevent the seala		DRAWINGS/PHOTO/PROCEES FLOW
0	transparent protection film as shown.		Do not teal of pair of	out the sealant	cause dirty	in stretched and	8
			Cut at the middle of	the sealant	To aviod damage to	the protective film.	
9	Disengage the connector as shown.						
	Then connect to supplied <b>T-JOINT</b>						
	wire harness						
46					<del></del>		
10	Route the supplied wire harness as shown.		Ensure the route is window glass.	not block by the	The wire harness mi	gnt cnop ott	
	ao 55mi.		idom gidoo.				
							10
11	Close the transparent protection film						
	and stick back the sealant						
12	Connect all the connector to the window switch.						
	SWITCH.						
							11
	Reinstall all the parts in the reverse order of removal.  After reassembly has been completed, make sure each part function correctly.						
	, weet reassembly	nas see	in completed, make s	oure each part rancilo	rectif.		
							12
							12
	DOCUMENT NO.: TOOLS USED MATERIALS USED PARTS USED					SHEET NO.	
			ocket wrench M10				2
ISSUE	E DATE:	Blade					
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