т		IG SD	N. BHD	STANDARD OPERATION SHEET (PROCEDURE TYPE)				EC	
OPERATION NAME NISSAN X-TRAIL P32RMC SPEED LOCK INSTALLATION			SAFETY FIRST (EQUIPMENT & INSTRUCTION) VITAL PORTION						
			 Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes Make sure hand hold connector when unplugging Ensure 'click' sound when plug in connector 		en wait at least 3 minutes		DATE PREPARED BY MGR OK GK OK	21/10/2021 WY NG NATHAN LOW	
NO.	MAIN STEP	TIME	KEY	POINT	RE	ASON		DRAWINGS/PHOTO/	
2	Open the IP side finisher, LH as shown. Disconnect the glove box damper.								
3	Remove the glove box as shown.								
4	Remove 3 x screw as shown (torx"20). and remove the panel as shown.							Y	
5	Disconnect the glove box lamp connector.						5		
6	Disconnect the device as shown.								
7	Find for the gray color connector and disconnect it.								
8	Tap the green color wire from the supply T-joint wire to the 50 pin (Brown color) of the gray connector.				64 65 66 67 68 69 70 71 72 44 45 46 47 48 45 50 51 52	2 73 74 75 76 77 78 79 80 2 53 54 55 56 57 58 59 60		всм	
	UMENT NO.:	TOOLS		MATERIALS USED	PARTS USED				
		Spanner f Removal Torx "20							

ED/ FRM/ 07 Rev 00
O/PROCEES FLOW
2
8 Brown Wire
SHEET NO.
1
2

TC AUTO TOOLING SDN. BH				STANDARD OPERATION SHEET (PROCEDURE TYPE)				
OPERATION NAME NISSAN X-TRAIL P32RMC SPEED LOCK INSTALLATION			- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector		VITAL PORTION	DATE PREPARED BY MGR OK GK OK	21/10/2021 WY NG NATHAN LOW	
NO. 9			- Ensure 'click' sound wh	KEY POINT REASON			GK OK	<section-header></section-header>
REVI	MENT NO.: SION NO: E DATE:		USED No 10			ctly.		

