



OPERATION NAME







REAR BUMPER LED REFLECTOR FOR
NISSAN SERENA C27

SAFETY FIRST (EQUIPMENT & INSTRUCTION)

- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes
- Make sure hand hold connector when unplugging
- Ensure 'click' sound when plug in connector

VITAL PORTION

DATE	16.01.2024	16.01.2024		
PREPARED BY	Elvis Tiang			
MGR OK	Nathan			
GK OK				

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
1	Remove all screws with spanner no.10 as shown.				
2	Remove the rubber grommet by turning anticlockwise.				
3	Remove taillight and detached the connector.				
4	Remove the screw with spanner no. 10				
5	Remove the screw with spanner no. 10				
6	Remove the clip under bumper and remove the bumper.				

DOCUMENT NO.:
REVISION NO:
ISSUE DATE:

TOOLS USED

MATERIALS USED

PARTS USED

SHEET NO.

1







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			16.01.2024		16.01.2024	
			PREPARED BY Elvis Tiang			
			MGR OK Nathan			
			GK OK			

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW	
7	Remove the screw with T15 screw driver and remove the cover by pushing				7	8
8	Make a marking of wire location at bumper side				9	10
9	Mark a drilling hole with puncher				11	12
10	Drill a hole with 3mm drill bit				13	14
11	Expand the hole with 8.5mm drill bit					
12	Let wire go through the hole.					
13	Route the wire through the panel					
14	Replace the cover with Rear 3 in 1 DRL		Slightly trim the rear reflector plastic trim if can't fit in properly			

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REVISION NO:				2
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			16.01.2024			
			PREPARED BY		Elvis Tiang	
			MGR OK		Nathan	
			GK OK			

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW		
15	Tap all the wire to taillight connector		Pink to yellow on left side				
16	Cover the tapping terminal with wire tape and sponge tape						
17	Fit the taillight back						
18	Repeat step 7 to 16 for right side		Yellow to purple on right side				
19	<p>Reinstall all the parts in the reverse order of removal. After reassembly has been completed, make sure each part functions correctly.</p>						
20	Function testing by starting car and with on headlight, hazard and stepping brake						

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