Edaran Tan Chong Motor Sdn Bhd (Vehicle Distribution Center (VDC))	STANDARD OPERATION SHEET (PROCEDURE TYPE)	FORM NO: ED/FRM/07	TÜVRheinland CERT

OPERATION NAME	SAFETY FIRST (EQUIPMENT & INSTRUCTION)	VITAL PORTION		
Serena C27 Steering Switch learning mode for Android DVD Navigator Head Unit	- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector			

DATE	20.2.20		
PREPARED BY	Tan KW		
MGR OK	Ng WY		
GK OK			

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
1	At the head unit, Find "Settings" and press it as shown.				
2	Scroll down and look for "Factory setting" and press it as shown.				
3	Press the cursor ("|") in pop up factory settings screen as shown.				
4	Type the password "121212" and press done as shown.				
5	Then press "OK" as shown.				
6	Find "other" on top of the menu bar and press it as shown.				
7	Scroll down and look for Steering wheel keys assign and press " ▼ " or "Disable" as shown.				
8	Choose "Enable" and press it as shown.				
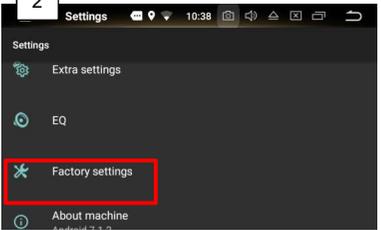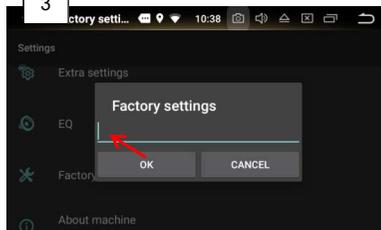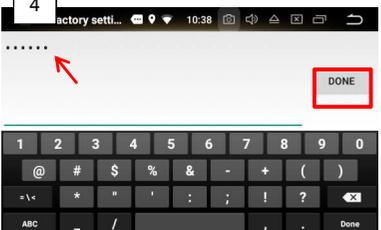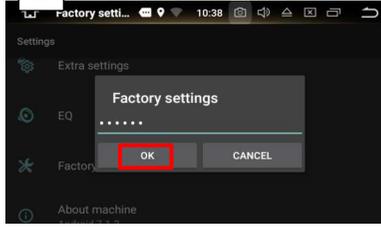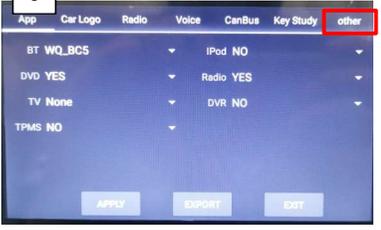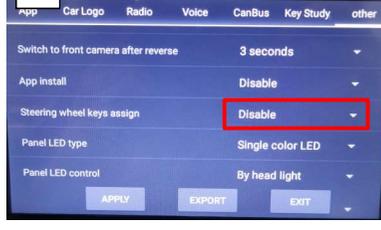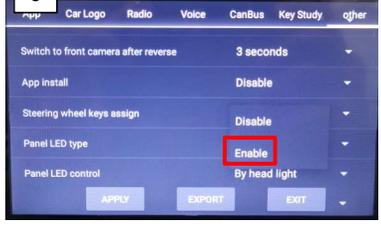
DOCUMENT NO.:	TOOLS USED	MATERIALS USED	PARTS USED	SHEET NO.
REVISION NO:	Removal Tool,			**1**
ISSUE DATE:	M10 Wrench, Allen Key			**5**

OPERATION NAME	SAFETY FIRST (EQUIPMENT & INSTRUCTION)	VITAL PORTION			
Serena C27 Steering Switch learning mode for Android DVD Navigator Head Unit	- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector	DATE	20.2.20		
		PREPARED BY	Tan KW		
		MGR OK	Ng WY		
		GK OK			

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
9	Then press "APPLY" as shown.				
10	Go back to the Settings and look for "Steering wheel keys" and press it as shown.				
11	Follow the instruction Press steering wheel buttons as shown.				
12	Press the volume + button at steering switch as shown.				
13	At the short click side, look for volume + icon and click it as shown.				
14	Press the volume - button at steering switch as shown.				
15	At the short click side, look for volume - icon and click it as shown.				
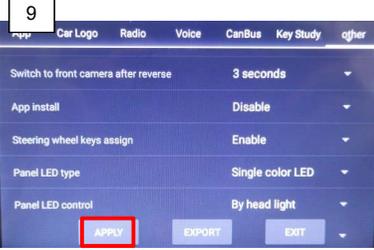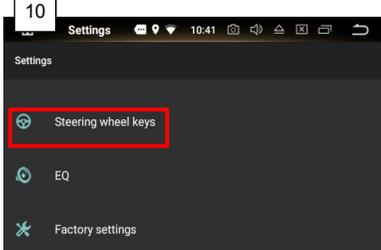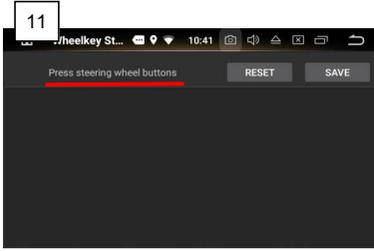
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REVISION NO:				**2**
ISSUE DATE:				**5**

OPERATION NAME	SAFETY FIRST (EQUIPMENT & INSTRUCTION)	VITAL PORTION		

Serena C27 Steering Switch learning mode for Android DVD Navigator Head Unit

SAFETY FIRST (EQUIPMENT & INSTRUCTION)
- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes
- Make sure hand hold connector when unplugging
- Ensure 'click' sound when plug in connector

DATE	20.2.20		
PREPARED BY	Tan KW		
MGR OK	Ng WY		
GK OK			

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
16	Press the "Previous" button at steering switch as shown.				
17	At the short click side, look for "Previous" icon and "SEEKUPDOWN" icon for the long click as shown.				
18	Press the "Next" button at steering switch as shown.				
19	At the short click side, look for "Next" icon and "SEEKUP" icon for the long click as shown.				
20	Press the "Voice Command" button at steering switch as shown.				
21	At the short click side, look for "Voice Command" icon and click it as shown.				
22	Press the "Phone Call" button at steering switch as shown.				
23	At the short click side, look for "Phone Answer" icon and "Hang Up" icon for the long click as shown.				

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REVISION NO:				3
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OPERATION NAME	SAFETY FIRST (EQUIPMENT & INSTRUCTION)	VITAL PORTION		
Serena C27 Steering Switch learning mode for Android DVD Navigator Head Unit	- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector			

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NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
24	After all the function are paired, find "SAVE" and press it as shown.				
25	Test the Volume + and Volume - function by pressing the button at steering switch as shown.				
26	Test the Next and Previous function by open radio or music function as shown.				
27	Test the Voice comment function as shown.				
28	Test the Hang up function as shown.				
29	After finish tested all the Steering Switch function, go to "Settings" and press it as shown.				
30	Scroll down and look for "Factory setting" and press it as shown.				
31	Press the cursor ("|") in pop up factory settings screen as shown.				
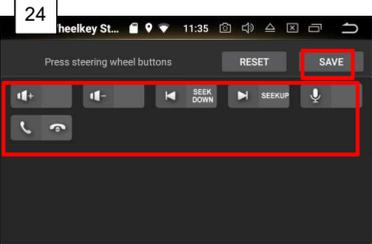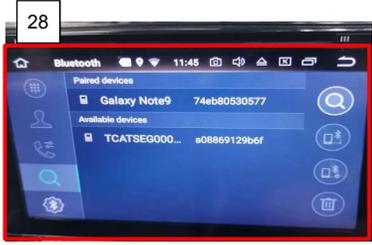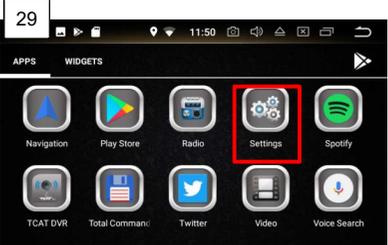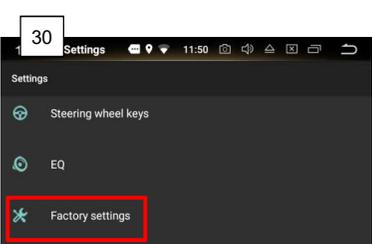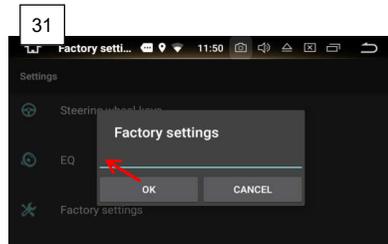
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REVISION NO:				**4**
ISSUE DATE:				**5**

OPERATION NAME	SAFETY FIRST (EQUIPMENT & INSTRUCTION)	VITAL PORTION			
Serena C27 Steering Switch learning mode for Android DVD Navigator Head Unit	- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector		DATE	20.2.20	
			PREPARED BY	Tan KW	
			MGR OK	Ng WY	
			GK OK		

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
32	Type the password "121212" and press done as shown.				
33	Then press "OK" as shown.				
34	Find "other" on top of the menu bar and press it as shown.				
35	Scroll down and look for Steering wheel keys assign and press " ▼ " or "Enable" as shown.				
36	Choose "Disable" and press it as shown.				
37	Then press "APPLY" as shown.				
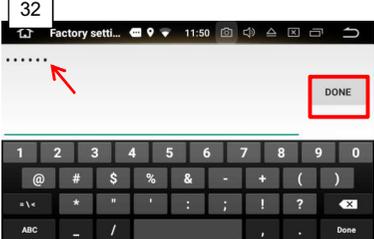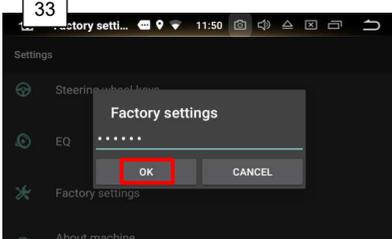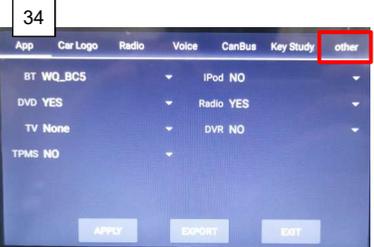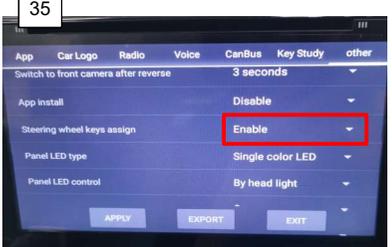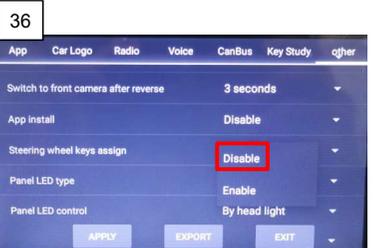
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ISSUE DATE:				**5**