



OPERATION NAME

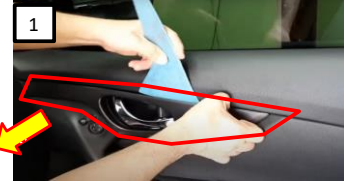





Nissan X-trail P32R
Window Switch Installation

SAFETY FIRST (EQUIPMENT & INSTRUCTION)

- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes
- Make sure hand hold connector when unplugging
- Ensure 'click' sound when plug in connector

VITAL PORTION

DATE	21/6/2021	23/8/2021		
PREPARED BY	KW Tan	KW Tan		
MGR OK	WY NG	WY NG		
GK OK				

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
1	Open the penal cover as shown.				
2	Remove a screws as shown.				
3	Pull out the cover as shown.				
4	Remove the switch panel as shown.				
5	Disenqage all the connector.				
6	Remove a screws as shown.				
7	Remove the original window switch from the switch panel Note: 4 Locking points.				
8	Install the supply window switch to the switch panel.				

DOCUMENT NO.:
REVISION NO:
ISSUE DATE:

TOOLS USED
Screws driver
Removing tools

MATERIALS USED


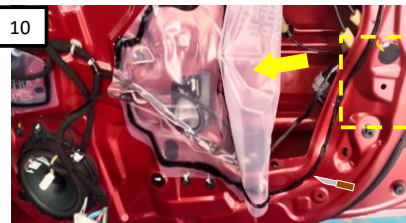

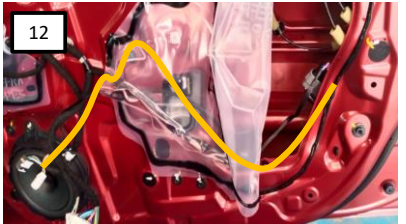


PARTS USED

SHEET NO.

1



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			MGR OK	WY NG	WY NG				
			GK OK						

NO.	MAIN STEP	TIME	KEY POINT	REASON	DRAWINGS/PHOTO/PROCEES FLOW
9	Remove the door panel start from bottom as shown.				
10	Cut the black butyl sealant and open the transparent protection film as shown.		Do not tear or pull out the sealant Cut at the middle of the sealant	To prevent the sealant stretched and cause dirty To aviod damage to the protective film.	
11	Disengage the connector as shown. Then connect to supplied T-JOINT wire harness				
12	Route the supplied wire harness as shown.		Ensure the route is not block by the window glass.	The wire harness might chop off	
13	Close the transparent protection film and stick back the sealant				
14	Connect all the connector to the window switch.				
Reinstall all the parts in the reverse order of removal. After reassembly has been completed, make sure each part function correctly.					

DOCUMENT NO.:	TOOLS USED	MATERIALS USED	PARTS USED	SHEET NO.
REVISION NO:	Blade			2
ISSUE DATE:				2