т		G SDN. BHD	STANDARD OPERATION SHEET (PROCEDURE TYPE)			ED/ FRM/ 07 Rev 00		
OPERATION NAME NISSAN ALMERA L02D SPEED LOCK INSTALLATION		SAFETY FIRST (EQUIPMENT & INSTRUCTION) - Make sure disconnect Negative(-) Terminal and - Make sure hand hold connector when unplugging - Ensure 'click' sound when plug in connector		least 3 minutes	ION DATE PREPARED BY MGR OK GK OK	21/10/2021 WY NG NATHAN LOW		
NO.	MAIN STEP	TIME KEY	POINT	REASON		DRAWINGS/PHOTO/PROCEES FLOW		
1	Use M10 spanner to open the nut at GND battery. Removed the terminal and place at side of the battery wall.	Note: Ensure the G not moving.	ND terminal is					
	Open the glove box by press in the both wall as shown.	Note: Ensure the bl out only pull out the						
	Remove the glove box by pulling it out as shown.				3			
4	Remove 6 x screw as shown.	Note: Ensure bottor washer	n 2 screw have Bottom Left					
	Remove left side instrument panel as shown.	Note: Ensure the ho when the screw is r out. Place it back w prevent missing.	emoved it easily drop					
	Disconnect the device as shown.							
	Find for the black color connector and disconnect it.			Green Wire		BCM 8		
8	Tap the green color wire from the supply T-joint wire to the 71 pin (green color) of the black connector.		H.S. 60 59 58 57 56 55 80 79 76 75 7	53 52 51 48 47 45 44 43 4 73 72 71 70 69 67 66				
		TOOLS USED	MATERIALS USED PARTS	USED		SHEET NO.		
REVISION NO:		Spanner No 10				1		
SSUE		Removal tool, plier Screwdriver "+"	1 1					

	O TOOLING SI	ON. BHD	STA	STANDARD OPERATION SHEET (PROCEDURE TYPE)				
OPERATION NAME NISSAN ALM SPEED LOCK IN		- Make sure disconnect l - Make sure hand hold c			VITAL PORTION	DATE PREPARED BY MGR OK GK OK	21/10/2021 WY NG NATHAN LOW	
NO. MAIN S 9 Connect the supplied T the OE Connector as sh 10 Connect the Speed Loc and the OE Device to t Note: Connect the Speed Module to the connect with "Speed Lock" sti 11 Sticker the module to the with other part when ins left side instrument pan	- joint wire to hown. k Module he T-joint wire. eed Lock ctor that come cker. ne cover as shown is not blocking stall back the	CE Coni	nector Spee Lock				DRAWINGS/PHOTO	
After DOCUMENT NO.: REVISION NO: ISSUE DATE:		everse order of re ike sure each par		ctly.				

