



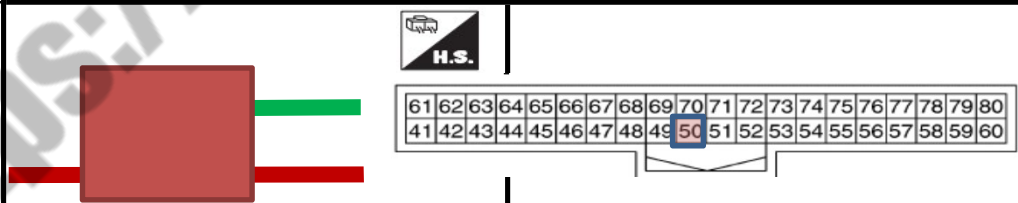
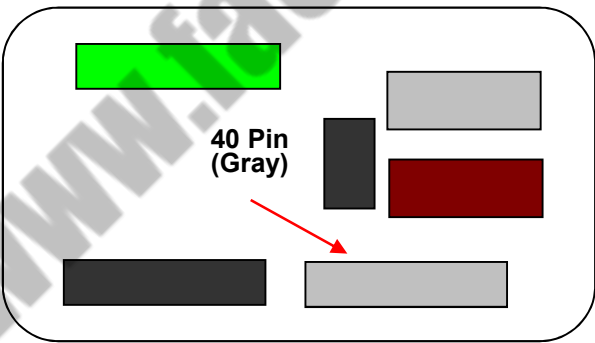
OPERATION NAME
**NISSAN SERENA C27
SPEED LOCK INSTALLATION**

SAFETY FIRST (EQUIPMENT & INSTRUCTION)
- Make sure disconnect Negative(-) Terminal and then wait at least 3 minutes
- Make sure hand hold connector when unplugging
- Ensure 'click' sound when plug in connector

VITAL PORTION	
DATE	21/10/2021
PREPARED BY	WY NG
MGR OK	NATHAN LOW
GK OK	

NO.	MAIN STEP	TIME	KEY POINT	REASON
1	Open the glove box.			
2	Disconnect the glove box damper.			
3	Remove the glove box as shown.			
4	Remove screws as shown.			
5	Remove the middle storage panel as shown.			
6	Disconnect the device as shown.			
7	Find for the gray color connector and disconnect it.			
8	Tap the green color wire from the supply T-joint wire to the 50 pin (Brown color) of the Gray connector.			

DRAWINGS/PHOTO/PROCES FLOW



DOCUMENT NO.:
REVISION NO.:
ISSUE DATE:

TOOLS USED
Spanner No 10
Removal tool, plier
Torx "20

MATERIALS USED

PARTS USED

SHEET NO.
1
2

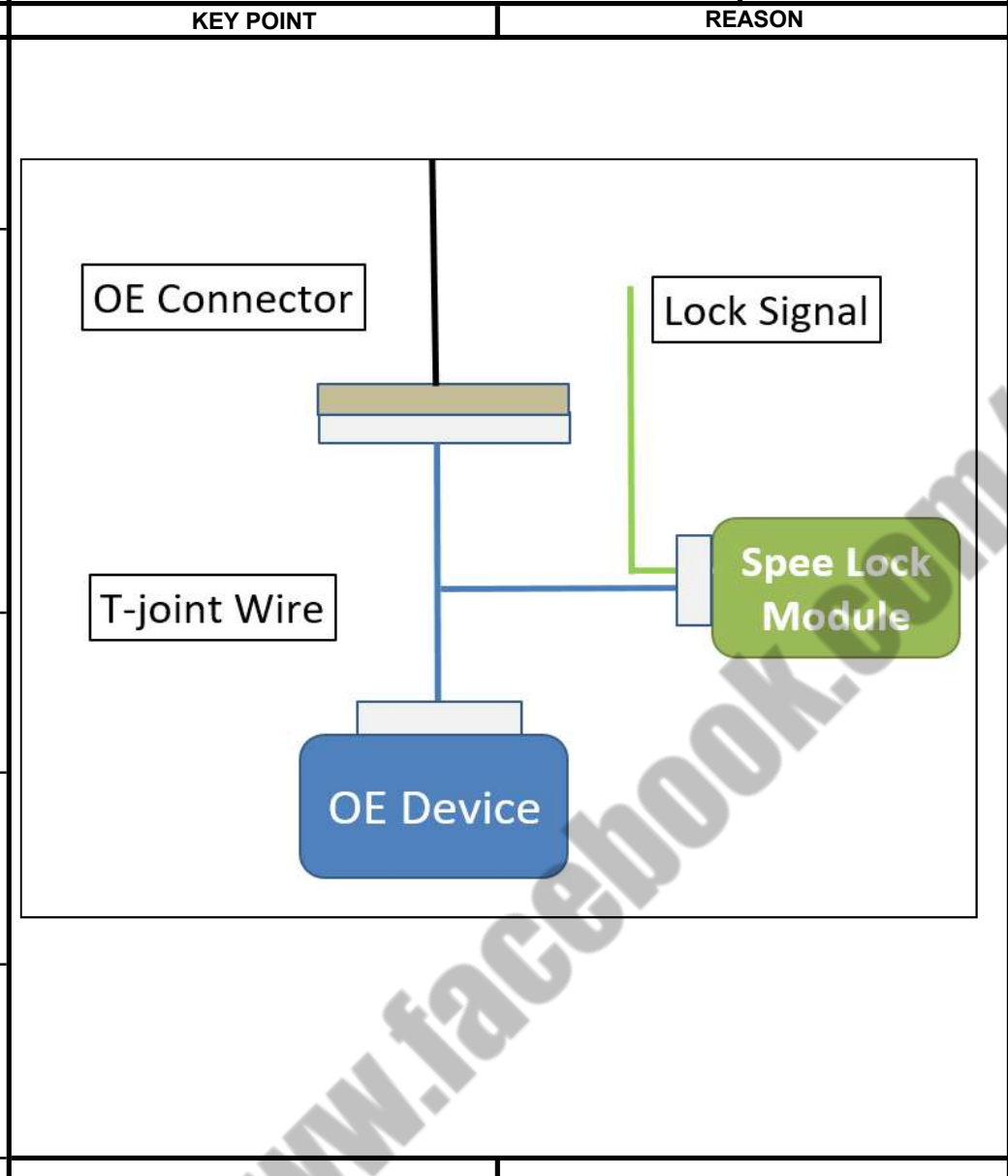


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DATE	21/10/2021
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MGR OK	NATHAN LOW
GK OK	

NO.	MAIN STEP	TIME
9	Connect the supplied T- joint wire to the OE Connector as shown.	
10	Connect the Speed Lock Module and the OE Device to the T-joint wire. Note: Connect the Speed Lock Module to the connector that come with "Speed Lock" Sticker.	
11	Sticker the module to the panel as shown. Make sure the module is not block with other part when install back the panel.	



DRAWINGS/PHOTO/PROCEES FLOW

Step 9: A hand is shown connecting a T-joint wire to a white connector. A red box highlights the connection point.

Step 10: The Speed Lock Module and OE Device are being connected to the T-joint wire. Red boxes label the 'OE Device' and 'Speed Lock Module'.

Step 11: The Speed Lock Module and OE Device are being secured to the panel. Red boxes label the 'Connector for Speed Lock Module' and 'Connector for OE Device'.

Step 11 (continued): The final assembly is shown with the Speed Lock Module and OE Device mounted on the panel. A red box highlights the 'Speed Lock' sticker on the module.

Reinstall all the parts in the reverse order of removal.
After reassembly has been completed, make sure each part functions correctly.

DOCUMENT NO.:
REVISION NO:
ISSUE DATE:

TOOLS USED
Spanner No 10
Plier
Cutter, Torx "20

MATERIALS USED

PARTS USED

SHEET NO.
2